USA Ground Operations CIL Sheet

Critical Item: Valve, Flow Control

NASA Part No: None

Criticality Category: 1S

Total Quantity: 1

Mfg/Part No: Deltrol Fluid Prod. Div. / F30SS

System: Facility Water System

| Find No. | Qty | Area | PMN | Baseline | Drawing / Sheet |
|------------------|-----|-------|-------------|----------|-----------------|
| A115205 (V-79.4) | 1 | Pad-B | K60-0060-01 | 007.00 | 79K40019 / 12 |

Function:

Provides unrestricted air flow through the check valve for closing valve V-79, and a controlled rate of openin via the variable orifice.

| Failure Mode No. Failure Mode | Failure Cause Failure Effect | Detection Method Time to Effect | Crit Cat |
|----------------------------------|--|------------------------------------|-------------|
| 09SY03B-002.010 | Corrosion, contamination, or failure of internal piece part. | V-79 position switch | 1S |
| Orifice clogged | No air could be vented from the close side of the actuator on V-79. The water valve would remain closed and prevent firex deluge water flow to hypergol/fuel cell fillport firex spray nozzles. Possible loss of life and/or vehicle during a hazardous condition. | Immediate | |

ACCEPTANCE RATIONALE

Design:

- Rated operating pressure 5000 psig.
- Burst pressure 20000 psig.
- Actual operating pressure 125 psig.

Test:

- OMI M2067 requires cycling of FSS/RSS water valves to verify proper operation.
- OMRSD, File VI requires verification of the operational function of the water valve in all modes of operatio semiannually and at replacement. (Note: Water valve operational function verification ensures valve opens within design opening rate which also verifies orifice has not clogged.)

Inspection:

• OMI 6045 requires the inspection of the firex valves for signs of corrosion and/or contamination.

Failure History:

- Current data on test failures, unexplained anomalies, and other failures experienced during ground processing activities can be found in the PRACA database. The PRACA database was researched and no failure data was found on this component in the critical failure mode.
- The GIDEP failure data interchange was researched and no failure data was found on this component in the critical failure mode.

Operational Use:

| Correcting Action | Timeframe |
|---|--|
| There is no action which can be taken to mitigate the failure effect. | Since no correcting action is available, timeframe does not apply. |